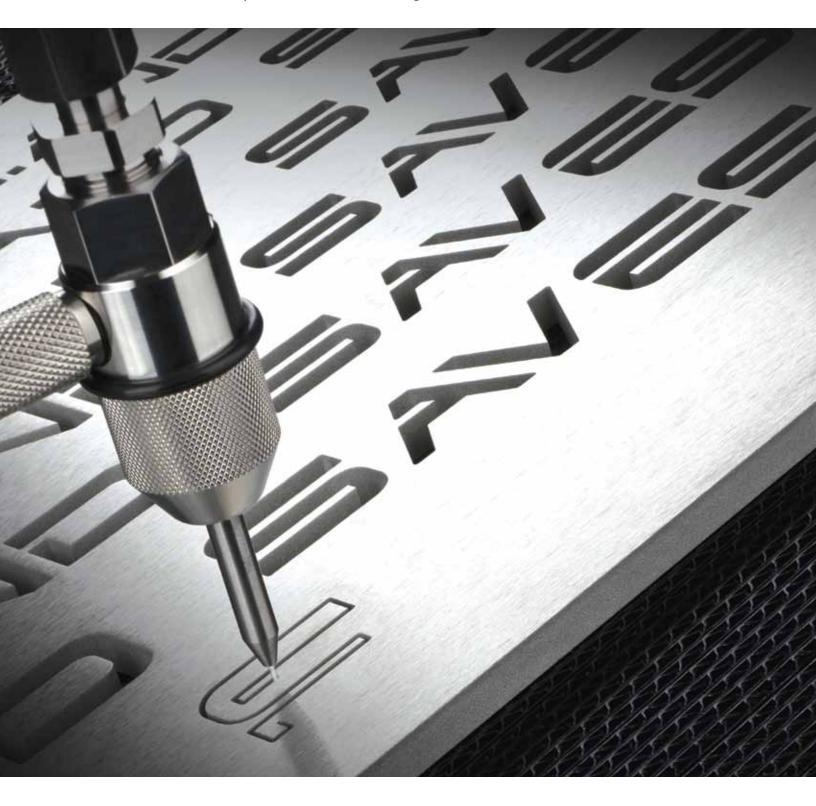
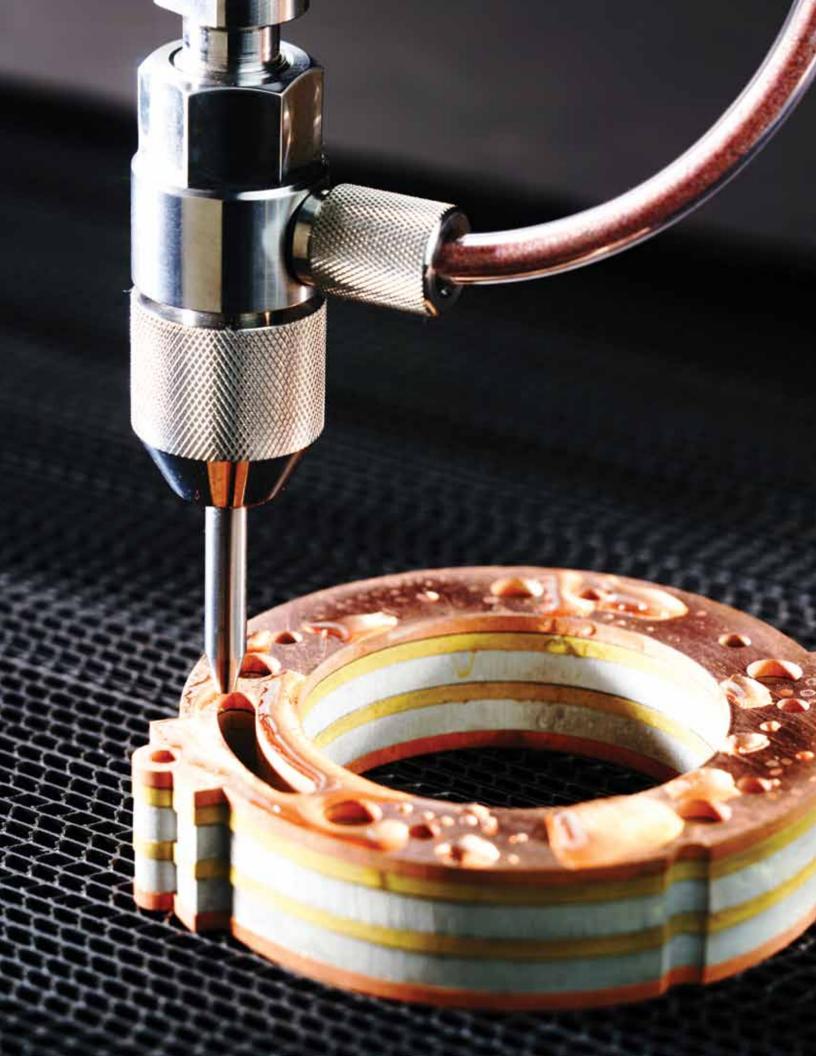


HyPrecision[™] Waterjet

The world's most profitable waterjets



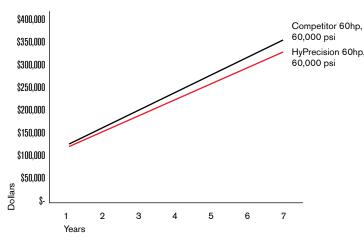


Make more money every inch of the way

60k versus 60k – decrease your total cost of ownership by approximately 20%

How profitable are your waterjets? Don't know? Well, unless you're already making more money than you care to, it's time to find out. When you factor in the cost to purchase, own and operate, you'll find that Hypertherm HyPrecision[™] waterjets are the most profitable in the world – and we have the math to back it up. After the numbers are tabulated, you'll find that you can increase your profitability by approximately 20%. That's 20% more in your pocket and 20% less going out the door each month.

Cumulative cost of ownership 60,000 psi vs. 60,000 psi (includes abrasive cost) Hypertherm versus leading competitor



You can't have profitability without reliability

You can't use the same technology as competing waterjets and claim to be superior. That's why Hypertherm HyPrecision waterjets were engineered using Advanced Intensifier Technology (AIT). By rethinking the way the intensifier pump works, we were able to make the intensifier pump work harder, last longer and require less service time. AIT, it's what makes Hypertherm HyPrecision waterjets more profitable than any other waterjet in the world.

Easier servicing

Hydraulic rod seals and plunger bearings are readily accessed from the outside of the hydraulic end cap

Longer lasting

Hydraulic center section features an advanced piston design, which minimizes seal wear and improves component life

Streamlined access

Check valve utilizes a screwless, low-pressure poppet design that enables quick evaluation of key contact surfaces. This feature also allows for noticeably faster component replacement.

Optimized shifting

Advanced electronics provide smooth, reliable shifting for optimum cut quality. Shift times are even monitored to ensure optimal pump performance.

Simpler high-pressure ends

Durable threaded-rod design simplifies high-pressure end removal for quick seal maintenance. Meanwhile, the nonthreaded cylinder design increases reliability.

Prolonged seal life

Large diameter ceramic plunger produces more water per stroke with reduced friction, yielding maximum seal life.



Why you may need less pressure to make more money

60k versus 90k

You can't argue facts, and the facts prove that 60k waterjets can cut faster than 90k waterjets. This isn't to say there's no need for 90k, not at all. There are unique applications that require 90k. But which ones? More importantly, which waterjet is best for your projects? The only way to know is to talk to Hypertherm experts. We'll work with you to evaluate the materials you are cutting and determine which waterjet option works best.

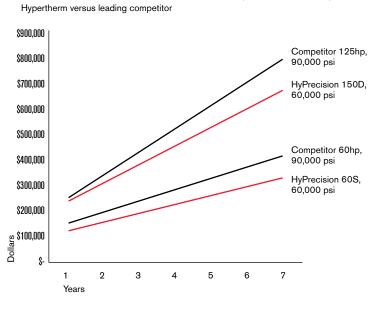
Why not just buy the waterjet with the highest pressure? The answer is profitability. The cost of owning a 90k waterjet is significantly more expensive than owning a 60k waterjet. Further, depending on the material you are cutting, a 90k waterjet can cost substantially more per inch and per cut than a 60k waterjet.

Don't end up with too little or too much when it comes to your waterjet. Get the right waterjet for your application by talking to the right people: your Hypertherm experts.

Comparison of 90k versus 60k

Models	Leading competitor 60HP, 90k	Hypertherm HyPrecision 60HP, 60k
Material	Aluminum	Aluminum
Thickness	2.00 inches	2.00 inches
Feedrate	2.6 inches per minute	2.6 inches per minute
Total inches in part	13.7 inches	13.7 inches
Cost per minute	\$4.65	\$4.19
Cost per inch	\$1.79	\$1.61
Cost of cut	\$24.51	\$22.10

Cumulative cost of ownership 60,000 psi vs. 90,000 psi (includes abrasive cost)



System specifications comparison

Identifying the right pump for your application



		HyPrecision™ 15 50 Hz 60 Hz 0.24 (0.9)		HyPrecision™ 30		HyPrecision™ 50		
		50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	
	Max. Output Flow, gpm (lpm)	0.24 ().9)	0.60 (2	2.3)	1.0	(3.8)	
	Max. Orifice, in. (mm)	0.007 (0.18)		0.011 (0.28)		0.014 (0.35)		
GENERAL	Continuous Output Pressure	Adjustable to 60,000 psi (4137 bar)				• 		
GENI	Intensifier Configuration			Sir	ıgle			
	Pressure Control			Dual N	Nanual			
	Bleed-down Valve			Ai	r			

	Motor Power, hp (kW)	15 (11.2)		30 (22)		50 (37)		
EB	Voltage, V	400	208-230/460/575	400	208-230/460/575	400	208-230/460/575	
IP POW	Full Load, A	24	43-39/19/16	44	83-75/38/30	73	137-124/63/50	
PUMP	Main Breaker, A	25	50/25/20	50	100/50/40	80	175/80/60	
	Soft Start			Wye	-Delta			

_				
		Overall Width, in (mm)	34 (864)	
ļ	SICAL	Overall Length, in (mm)	70 (1778)	
	SVHA	Overall Height, in (mm)	46 (1168)	
		Approx. Operating Weight, lb (kg)	2900 (1315)	

	Integrated air-over-oil Cooling	
s	Chiller for Oil Cooling	
PTION	Dual Manual Pressure Control	
0	-	
	-	

More control for greater performance

When creating a superior waterjet system, Hypertherm didn't limit its thinking to the intensifier pump. We wanted to create a streamlined experience that include the operator interface. The outcome is a powerful software package that provides operators with greater control.



ADVANCED INTENSIFIER MONITORING

Provides early detection of leakage inside the intensifier pump

HyPrecision™ 50S	HyPrecision™ 60S	HyPrecision™ 75S	HyPrecision™ 100D	HyPrecision™ 150D	

HyPrecision [™] 50S		Precision' ^m 50S HyPrecision' ^m 60S HyPrecision' ^m 75S			HyPrecision'" 1000 HyPrecision'" 15				
50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz
1.0 (3.8)	1.1 (4.16)	1.2 (4.6)	1.3 (4.9)	1.5 (5.68)	1.6 (6.06)	2.1 (7.95)	2.2 (8.33)	3.0 (11.4)	3.2 (12.1)
0.014 (0.35)	0.015 (0.38)	0.016	(0.46)	0.017 (0.43)	0.018 (0.46)	0.020 (0.51)	0.021 (0.53)	0.024 (0.61)	0.025 (0.64)
		Adjustable to 60,00			Adjustable to 60,	,000 psi (4137 bar)			
		Singl		D	ual				
		Panel-mounted			Electronic F	Proportional			
		Hydra	ulic				Нус	Iraulic	
50	(37)	60	(44.5)	75	ō (56)	100) (74)	150	(110)
400	208-230/460/575	400	460	400	460	400	460	400	460
73	138-125.3/62/51	75	71.1	103	87.1	138.8	117.5	204	173.4
80	150/80/80	1	00	125	100	1	50	2:	25
True Soft Start							True So	oft Start	
		4() (1016)			45 (1143)	55 (1	397)
		76	i (1930)			86 ((2184)	81 (2	057)
		56	i (1422)			56 (1422)	56 (1	422)
3100	(1406)		3300	(1497)		4150	(1882)	6100 (2767)
			oil Cooling					oil Cooling	
		Chiller fo	r Oil Cooling				Chiller for	Oil Cooling	
		Redu	ndancy				Water Iso	lation Valves	
		Redund	lancy Ready					-	
		Electronic Pr	oportional Control					-	



ENHANCED MAINTENANCE INTERFACE

Offers access to Maintenance Log Pro, alarm log viewing and real-time I/O monitoring



MAINTENANCE LOG PRO

Maintenance logging, Ethernet and web-based interface delivers access to system and maintenance performance from any computer or mobile device



INTENSIFIER SETTINGS

Overstroke limits can be changed during pump operation



A partner that knows what you need

What you don't know about waterjets will cost you. That's why Hypertherm has built the most robust information tools in the cutting industry so you'll never have to take a costly leap of faith. From waterjet experts working the customer service lines to mobile apps and 24/7 online technical service guides, Hypertherm knows everything you need to know. And we offer it all up to our customers free of charge.

Information is only good when you have it. Be informed, be connected and stay ahead of profit-losing troubles and delays with knowledge from Hypertherm.

We ship faster so you're back to work sooner

It's good to know what went wrong, however, understanding the problem is worthless if you don't have the parts to make the repair. So Hypertherm is Johnny-onthe-spot with part orders. We promise same-day shipment on all in-stock orders placed before 4:30 pm CST.

- · Live, voicemail-free customer service reps during business hours
- · Hypertherm Waterjet Mobile Assistant mobile app for iOS and Android
- Online technical guides with step-by-step repair instructions
- On-site product training available on request



Hypertherm: company overview

Since 1968, Hypertherm has had a single goal: cut the cost of cutting. The company's one and only focus is cutting technology. Its single-minded mission is to provide customers throughout the world with the best cutting equipment and service in the industry. That's why Hypertherm holds more major plasma cutting patents and has more customers worldwide than any other brand. In head-to-head tests, Hypertherm systems consistently outperform the competition in the key areas of cut quality, productivity and operating cost. Hypertherm has evolved into a thriving global entity that serves a continually expanding customer base.

Hypertherm control solutions for cutting applications improve machine performance and support the mission and vision established so many years ago. This offers the opportunity to simplify your cutting operations to improve productivity and profitability.

Worldwide presence and strength

Hypertherm is a key partner for your fabrication needs and has built a global organization focused on providing cutting performance solutions.

Key elements of the Hypertherm formula include:

- Dedicated Associates concentrating on cutting technology
- Regional sales, customer service and technical service for local support
- Broad application experience and proven results
- · Complete product line solutions for your cutting needs
- Commitment to the idea that product selection, design, support and services are driven by customer input



For location nearest you, visit www.hypertherm.com

HyPrecision is a trademark of Hypertherm Inc. and may be registered in the United States and/or other countries.

One of Hypertherm's long-standing core values is a focus on minimizing our impact on the environment. Doing so is critical to our, and our customers' success. We are always striving to become better environmental stewards; it is a process we care deeply about.



© 11/2013 Hypertherm Inc.



